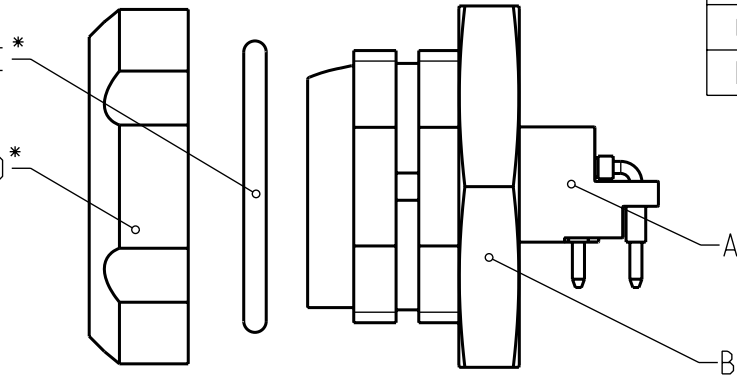


Ausgangslage:
starting situation:



A	vormontierte Baugruppe / <i>pre-mounted assembly</i>
B	Sechskant-Mutter / <i>hexagonal nut</i>
C	Dichtring / <i>gasket</i>
D	Montagemutter / <i>mounting nut</i>

* lose beigelegt / *loose insert*

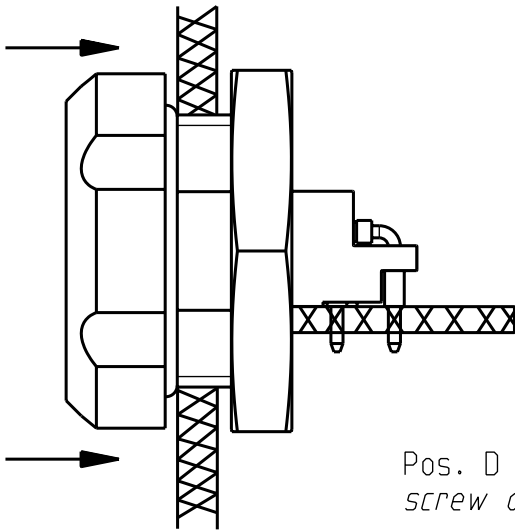
Montagevorschrift:
assembly instruction:

MF_MV-A004 Serie: MF

fuer / *for*:
Interface MF2K201-400/MF2K202-400

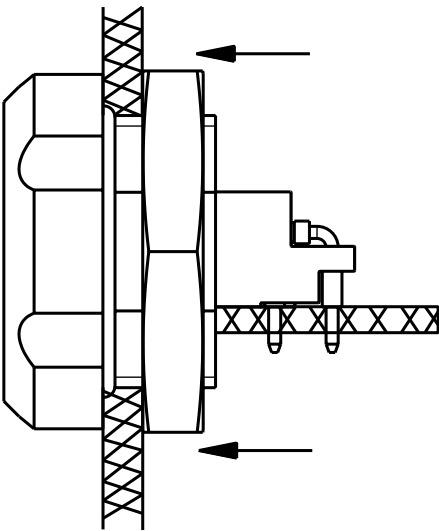
www.esto-gruppe.com

Schritt 4:
step 4:



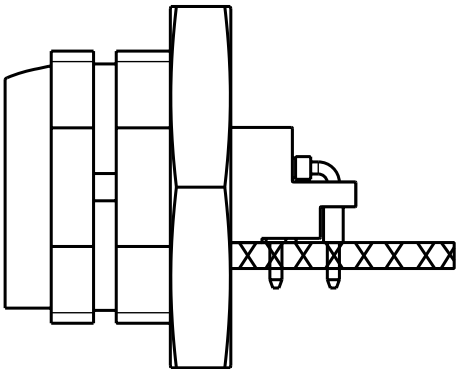
Pos. D handfest auf Anschlag anschrauben / *screw on pos. D hand tight until stop*

Schritt 5:
step 5:



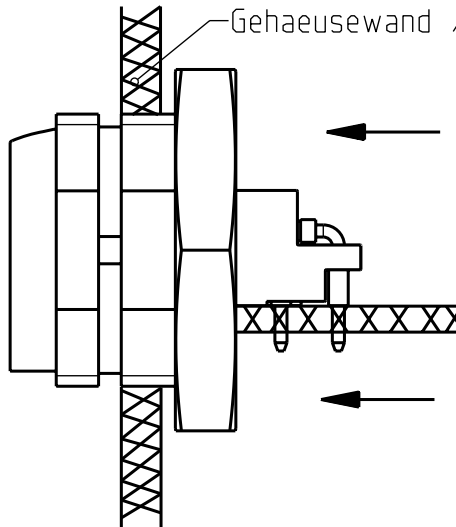
Pos. C mit max. 1.5 Nm kontern / *tighten pos. C with max. 1.5 Nm*

Schritt 1:
step 1:



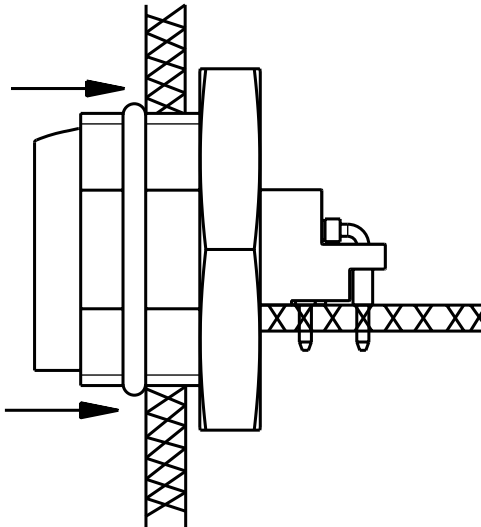
vormontierte Baugruppe nach MB_400/401 mit Leiterplatte verlöten / *solder pre-mounted assembly with PCB acc. to MB_400/401*

Schritt 2:
step 2:



Baugruppe in Gehaeusewand einschieben / *insert assembly group into housing*

Schritt 3:
step 3:



Pos. C in Nut aufziehen / *slide on pos. C into the groove*

					<i>date</i>	<i>name</i>	<i>scale:</i>	Werkzeuge:	
					<i>drawn</i>	13.01.2012	A_Streibl	2:1	
					<i>check.</i>	20.01.2012	M_Schichtl	<i>sheet:</i>	
					<i>appr.</i>	20.01.2012	G_Lapper	1/1	
									
									
									
100	12-v009	A_Streibl	20.01.2012		Rosenberger Hochfrequenztechnik 84526 Tittmoning		Pro/ENGINEER		
<i>rev.</i>	<i>change-no</i>	<i>name</i>	<i>date</i>						