



Technical Data Sheet

BRADYBONDZ™ B-8423 SATIN POLYESTER THERMAL PRINTABLE LABEL STOCK

TDS No. B-8423

Effective Date:04/21/2023

Description:

GENERAL

Print Technology: Thermal Transfer

Material Type: Polyester

Finish: Satin

Adhesive: Permanent Acrylic

APPLICATIONS

B-8423 is designed for general purpose label and rating plate applications that utilize high quality/density alphanumeric, barcodes and graphics. B-8423 can also be used for solar panel identification. B-8423 is also used as post-process label on printed circuit boards.

RECOMMENDED RIBBONS

Brady Series R6200 and R7961 (black)

Brady Series R4400 (red, blue, green and white)

Brady Series R6000 Halogen Free (alternate)

REGULATORY/AGENCY APPROVALS

UL: B-8423 is a UL Recognized Component to UL969 Labeling and Marking Standard when printed with the Brady Series R6200, R7961 and R6000 Halogen Free ribbons. See UL file MH17154 for specific details. UL information can be accessed online at UL.com in the UL Product iQ area.

CSA: B-8423 is CSA Accepted to C22.2 No.0.15-15 Adhesive Labels standard when printed with the Brady Series R6000, R6200 and R7961 ribbons. See CSA file 041833 for specific details. CSA Information accessed on line at <https://www.csagroup.org/testing-certification/product-listing/>

For information on the Weee-RoHS compliance status for a Brady Product go to one of the following websites:

In Canada: www.bradycanada.ca/weee-rohs

In Europe: www.bradyeurope.com/rohs

In Japan: www.bradyc.co.jp/products/labelsuse/rohs

All other regions: www.bradycid.com/weee-rohs

SPECIAL FEATURES

B-8423 is UL Recognized for Outdoor Use on glass, thermoset polyester plastic and polyvinyl fluoride plastic surfaces to support solar panel identification applications.

Details:

PHYSICAL PROPERTIES	TEST METHODS	AVERAGE RESULTS
Thickness	ASTM D 1000 -Substrate -Adhesive -Total (excluding liner)	0.0020 inch (0.051 mm) 0.0008 inch (0.020 mm) 0.0028 inch (0.071 mm)
Adhesion to:	ASTM D 1000	
-Stainless Steel	20 minute dwell 24 hour dwell	51 oz/in (56 N/100 mm) 56 oz/in (61 N/100 mm)
-Smooth ABS	20 minute dwell 24 hour dwell	50 oz/in (55 N/100 mm) 53 oz/in (58 N/100 mm)
-Polypropylene	20 minute dwell 24 hour dwell	21 oz/in (23 N/100 mm) 21 oz/in (23 N/100 mm)

-Glass	20 minute dwell 24 hour dwell	59 oz/in (65 N/100 mm) 61 oz/in (67 N/100 mm)
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Performance properties tested on B-8423 printed with alphanumerics using the following: the Brady Series R6000 Halogen Free, the Brady Series R6200 and the Brady Series R7961 ribbons. Printed samples of B-8423 were laminated to aluminum before exposure to the indicated environmental condition.

Results the same for all ribbons unless noted otherwise.

PERFORMANCE PROPERTIES	TEST METHODS	TYPICAL RESULTS
Long Term High Service Temperature	30 days at various temperatures	No visible effect at 230°F (110°C). Slight discoloration at 293°F (145°C). Moderate discoloration at 320°F (160°C); label is still functional.
Low Service Temperature	30 days at -112°F (-80°C)	No visible effect
Short Term High Service Temperature	5 minutes at various temperatures	No visible effect at 356°F (180°C). Slight discoloration and label shrinkage at 392°F (200°C); label is functional. Label becomes non-functional at 446°F (230°C) due to label shrinkage.
Humidity Resistance	30 days at 100°F (38°C) and 95% R.H.	No visible effect
Weatherability	ASTM G155, Cycle 1 30 days in Xenon Arc Weather-Ometer®	Slight discoloration
Abrasion Resistance	Taber Abraser, CS-10 grinding wheels, 250 g/arm (Fed. Std. 191A, Method 5306)	R6000 Halogen Free print is still legible after 100 cycles. R6200 and R7961 print is still legible after 50 cycles.

PERFORMANCE PROPERTY	CHEMICAL RESISTANCE
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Samples were printed with the Brady Series R6000 Halogen Free, the Brady Series R6200 and the Brady Series R7961 ribbons. Tests were conducted after a 24 hour dwell. Testing was conducted at room temperature and consisted of 30 minute immersions in the specified test fluid. After immersion, the samples were removed from the test fluid and the printed image rubbed 10 times with a cotton swab saturated with the test fluid. The rating scale below shows the effect on quality of the print for each sample.

CHEMICAL REAGENT	SUBJECTIVE OBSERVATION OF VISUAL CHANGE						
	EFFECT TO LABEL STOCK	R6000 Halogen Free		R6200		R7961	
		WITHOUT RUB	WITH RUB	WITHOUT RUB	WITH RUB	WITHOUT RUB	WITH RUB
Methyl Ethyl Ketone	Slight adhesive ooze	1	5	1	5	2	5

Isopropyl Alcohol	Slight adhesive ooze	1	2	1	2	1	4
Mineral Spirits	Slight adhesive ooze	1	1	1	2	1	2
SAE 20W-50 Motor Oil	No visible effect	1	1	1	1	1	1
10% wt Sodium Hydroxide	No visible effect	1	1	1	1	1	1
10% wt Sulfuric Acid	No visible effect	1	1	1	1	1	1
3% wt Alconox® Detergent	No visible effect	1	1	1	1	1	1
Formula 409®	No visible effect	1	1	1	1	1	1

Rating Scale:

1 = no visible effect

2 = sight smear or print removal, detectable but minimal smear

3 = moderate smear or print removal (print still legible)

4 = severe smear or print removal (print illegible or just barely legible)

5 = complete print removal

Shelf Life:

Shelf life is two years from the date of receipt for this product as long as this product is stored in its original packaging in an environment below 80° F (27° C) and 60% RH. It remains the responsibility of the user to assess the risk of using this product. We encourage customers to develop testing protocols that will qualify a product's fitness for use in their actual application.

Trademarks:

ASTM: American Society for Testing and Materials (U.S.A.)

CSA: Canadian Standards Association

Weather-Ometer® is a registered trademark of Atlas Material Testing Technology LLC

Alconox® is a registered trademark of Alconox Co.

BRADYBONDZ™ is a trademark of Brady Worldwide, Inc.

Formula 409® is a registered trademark of The Clorox Company

SAE: Society of Automotive Engineers (U.S.A.)

UL: Underwriters Laboratories, Inc.

All S.I. Units (metric) are mathematically derived from the U.S. Conventional

Note: All values shown are averages and should not be used for specification purposes.

Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers

desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

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